

Garant
eco-grooving toolholder, left-hand, Shank width / groove width w: 25/3Lmm

Order data

Order number	273836 25/3L
GTIN	4045197612199
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity. $12.5 \times w$ (**groove depth up to 37.5 mm**)

Note:

Maximum \varnothing = limited workpiece \varnothing due to the tool type.

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring.

If necessary, use single-cutter grooving inserts No. 273656 – 273670.

Coolant transfer only possible in conjunction with GARANT Master eco toolholders No. 319006 – 319136.

Technical description

Screw	279815 6 (TX25; 6 Nm)
Head length L_1	54 mm
Groove width w	3 mm
Functional width L_4	26.5 mm
Grooving depth t_{\max}	37.5 mm
Overall length L	125.5 mm

Series	Eco
maximum Ø	75 mm
Shank width b	25 mm
Application type	left-hand
Through-coolant	yes
axial grooving possible	no
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw Type 6	279815 6
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600