


VBMT 160408, Grade: CA525

Order data

Order number	261184 CA525
GTIN	4960664682577
Item class	25E

Description

VBMT 160408 CA525 Grade: CA525

Chip breaker: HQ

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	HQ
Corner radius	0.8 mm
Main application	P
Cutting depth a_p	0.5 - 2 mm
Cutting speed v_c main application	80 - 330 m/min

Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VBMT 160408
Number of changes/inserts	2
Type of product	Indexable insert for turning