

Garant**Full profile insert 60°, external, right-hand, HB7125, Pitch: 2,5mm****Order data**

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|--------------|---------------|
| Order number | 270704 2,5 |
| GTIN | 4045197453099 |
| Item class | 21J |

Description**Version:****Full profile insert 60°** for external threads to DIN / ISO R 262 (DIN 13) tolerance class 6g.**Technical description**

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|-------------------------------|--------------|
| Tool material | Carbide |
| Thread pitch | 2.5 mm |
| Internal/external application | external |
| Application type | right-hand |
| Indexable insert profile | Full profile |
| Grade | HB7125 |
| Tolerance class | DIN 13 6g |
| Thread type | M |
| Thread type | MF |
| Thread type | M-LH |

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|-----------------|-------------------------------------|
| Thread type | MF-LH |
| Flank angle | 60 degrees |
| Thickness | 3.6 mm |
| Insert size L | 16 mm |
| Type of product | Indexable insert for thread turning |

User data

| | Suitability | V _c | ISO code |
|------------------------------|-------------|----------------|----------|
| INOX < 900 N/mm ² | suitable | 120 m/min | M |
| INOX > 900 N/mm ² | suitable | 120 m/min | M |
| Ti > 850 N/mm ² | suitable | 60 m/min | S |
| continuous | suitable | | |
| irregular | suitable | | |
| interrupted | suitable | | |
| wet maximum | suitable | | |