

**Garant**
**Boring bar steel, left-hand, Shank  $\varnothing$  / insert size: 25/16mm**

**Order data**

Order number	261339 25/16
GTIN	4045197654120
Item class	21T

**Technical description**

Neck width $L_4$	16.5 mm
Centre offset $L_3$	4.6 mm
Minimum pre-drill $\varnothing D_{\min}$	28 mm
ISO code toolholder	A25R SVJCR/L16
suitable indexable insert	VC.. 1604..
Insert size	16 mm
Head length $L_1$	44 mm
Pack of insert screws	269028 8
Overall length $L$	200 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	142 degrees
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring bar
-----------------	------------

---

## Accessories

Set of insert screws Type 8	269028 8
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500