

Full profile insert 60°, internal, left-hand, HB7010, Pitch: 2,5mm**Order data**

Order number	270772 2,5
GTIN	4045197367969
Item class	21J

Description**Version:**

Full profile insert 60° for internal threads to DIN / ISO R 262 (DIN 13) tolerance class 6H.

Technical description

Tool material	Carbide
Thread pitch	2.5 mm
Internal/external application	inner
Application type	left-hand
Indexable insert profile	Full profile
Grade	HB7010
Tolerance class	DIN 13 6H
Thread type	M-LH
Thread type	MF
Thread type	MF-LH

Thread type	M
Flank angle	60 degrees
Thickness	3.17 mm
Insert size L	11 mm
Type of product	Indexable insert for thread turning

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable	250 m/min	N
Alu > 10% Si	suitable	180 m/min	N
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	150 m/min	P
Steel < 900 N/mm ²	suitable	130 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
Steel < 1400 N/mm ²	suitable	90 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	40 m/min	H
INOX < 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
GG(G)	suitable	130 m/min	K
CuZn	suitable only under restricted conditions	150 m/min	N
continuous	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		

