

**Garant**
**VC.T 110304, Grade: HB7415**


### Order data

Order number	261366 HB7415
GTIN	4045197671387
Item class	21G

### Description

VC.T 110304 HB7415 Grade: HB7415  
 Chip breaker: TIS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.05 - 1 mm  
 Feed  $f$ : 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 70 m/min

### Technical description

Main application	S
Chip breaker	TIS
Cutting speed $v_c$ main application	60 - 70 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth $a_p$	0.05 - 1 mm
Feed $f$	0.1 mm/rev.

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning