

Garant
Whistle Notch arbor Form ADB, SK 40 short, Clamping range Ø D1: 32mm

Order data

Order number	300430 32
GTIN	4045197284495
Item class	31A

Description
Version:

With back stop screw. Shanks hard turned (smooth cutting action!). With RFID/Balluffchip bore.

Advantage:

The tool is firmly clamped at the side with the clamping screw and supported at the back with the back stop screw. Clamping free of play, giving low vibration running.

Application:

For clamping tools with parallel shank **and whistle notch shanks** (2°) to DIN 1835 E and DIN 6535 HE.

- **The loss of length due to regrinding of the drill front can be corrected by axial length adjustment in the toolholder.**

Optional extras:

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Technical description

Clamping Ø D ₁	32 mm
Spare clamping screw No. 30 9900	32
Overhang dimension A	100 mm
External Ø D	72 mm
Adapter	SK 40 short
Standard	DIN 6359

Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HPC
Type of product	Side lock arbor

Accessories

Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull studsealed suitable for steep tapers 40	308660 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40

Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud Mazak, form A suitable for steep tapers 40M	308670 40M
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Spare clamping screw for chucks with clamping Ø D1 32 mm	309900 32