

Garant
Boring bar steel, right-hand, Shank \varnothing / insert size: 25/16mm

Order data

Order number	261348 25/16
GTIN	4045197654168
Item class	21T

Technical description

Minimum pre-drill $\varnothing D_{\min}$	32 mm
suitable indexable insert	VC.. 1604..
Head length L_1	25.5 mm
Pack of insert screws	269028 8
ISO code toolholder	A25R SVUCR/L16
Centre offset L_3	17 mm
Insert size	16 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500