### LOCTITE.

## Retaining compound, 50 ml, Manufacturer ID: 648



#### **Order data**

Order number	083341 648
GTIN	5010266006659
Item class	04L

# **Description**

#### **Version:**

When using joining as a production technique, two or more components are connected through positive contact. When using the adhesive, the full jointing face is used to establish a solid connection. It allows for high force transfer and dynamic loads (high shear strength).

#### **Application:**

 $Universal\ jointing\ product, high\ temperature\ resistance.\ Preferred\ for\ bearings,\ shafts\ etc.$ 

#### Note:

Surfaces should first be treated with general-purpose cleaner No. 083391 and No. 083392.

### **Technical description**

Labelling of hazardous substances	GHS05: Corrosive
Labelling of hazardous substances	GHS07 caution
Manufacturer's designation	LOCTITE 648
Touch dry after	10 min
minimum break-away torque	29 Nm
Dynamic viscosity	450 - 550 mPas



Characteristics	fluorescent under UV light
Characteristics	oil-tolerant
Working life after date of manufacture	24 mo
Capacity	50 ml
Suitable for application area	Connection with play or press-fit connection
Suitable for application area	Joint connection
Chemical basis	Urethane methacrylate
Shape	liquid
Maximum gap size	0.15 mm
Colour	green
Suitable for material	Steel
Storage temperature	8 - 21 °C
Flashpoint	93.3 ℃
Operating temperature range	-75 - 180 ℃
Functional strength to	3 h
Disassembly	only by heating up
Strength class	high-strength
Density	1.1 g/cm³
Product name attribute	50 ml
Type of product	Jointing product

## **Accessories**

Peristaltic hand pump with metering needle set Suitable
for container size 50 ml

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