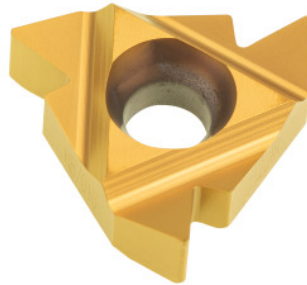


Garant**Partial profile insert 60°, internal, right-hand, HB7010, Pitch: 3,5-5mm****Order data**

Order number	270794 3,5-5
GTIN	4045197410306
Item class	21J

Description**Version:**

Partial profile insert 60° for internal threads.

Flank angle: 60 °

Insert size L: 22 mm

Technical description

Tool material	Carbide
maximum thread pitch	5 mm
Thread pitch	3.5 mm
Grade	HB7010
Tolerance class	DIN 13 6H
Thread type	M
Thread type	MF
Thread type	M-LH
Thread type	MF-LH

Flank angle	60°
Thickness	4.76 mm
Insert size L	22 mm
Type of product	Indexable insert for thread turning

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable	250 m/min	N
Alu > 10% Si	suitable	180 m/min	N
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	150 m/min	P
Steel < 900 N/mm ²	suitable	130 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
Steel < 1400 N/mm ²	suitable	90 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	40 m/min	H
INOX < 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	100 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	50 m/min	S
GG(G)	suitable	130 m/min	K
CuZn	suitable only under restricted conditions	150 m/min	N
continuous	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		

