

**Garant****VC.T 110304, Grade: HB7020**

## Order data

Order number	261454 HB7020
GTIN	4045197699824
Item class	21G

## Description

VC.T 110304 HB7020 Grade: HB7020  
Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Chip breaker	SM
Cutting speed $v_c$ main application	120 - 350 m/min
Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm

Main application	P
Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning