


VCGX 1103005, Grade: SP4019

Order data

Order number	261381 SP4019
GTIN	5660058
Item class	28D

Description

VCGX 1103005 SP4019 Grade: SP4019
 Chip breaker: 62
 Cutting depth a_p : 0.15 - 3 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 30 - 440 m/min

Technical description

Cutting depth a_p	0.15 - 3 mm
Cutting speed v_c main application	30 - 440 m/min
Cutting conditions	continuous
Main application	UNI
Chip breaker	62
Feed f	0.05 - 0.3 mm/rev.
Grade	SP4019
Finishing/roughing assignment	Finishing

Tool material	HM
Series	eco screw-on toolholder
Series	Screw-on toolholder
Series	Cutting head
Series	Boring bar
ISO code indexable insert	VCGX 1103005
Number of changes/inserts	2
Insert assignment	neutral