

**HOLEX®**
**VCMT 160404 Set 10 pieces, Grade: HBX020**

**Order data**

Order number	261475 HBX020
GTIN	4045197672049
Item class	22D

**Description**

VCMT 160404 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth  $a_p$ : 0.1 - 2.75 mm

Feed  $f$ : 0.1 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 80 - 300 m/min

**Technical description**

Feed $f$	0.1 - 0.25 mm/rev.
Cutting depth $a_p$	0.1 - 2.75 mm
Cutting conditions	slightly interrupted
Chip breaker	PM
Corner radius	0.4 mm
Cutting speed $v_c$ main application	80 - 300 m/min
Main application	P

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 160404
Number of changes/inserts	2
Type of product	Indexable insert for turning