

HOLEX®
VCMT 160404 Set 10 pieces, Grade: HBX130

Order data

Order number	261475 HBX130
GTIN	4045197672063
Item class	22D

Description

VCMT 160404 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth a_p : 0.1 - 2.75 mm

Feed f : 0.1 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting conditions	slightly interrupted
Chip breaker	MM
Corner radius	0.4 mm
Cutting depth a_p	0.1 - 2.75 mm
Cutting speed v_c main application	60 - 200 m/min
Feed f	0.1 - 0.25 mm/rev.
Main application	M

Grade	HBX130
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 160404
Number of changes/inserts	2
Type of product	Indexable insert for turning