

Garant
OZ collet chuck Form ADB, SK 40 A = 70, Clamping range: 2-25mm

Order data

Order number	300695 2-25
GTIN	4045197285027
Item class	31A

Description
Version:

External and internal taper ground.

Ball-bearing power-clamping nut. For higher clamping force and improved radial run-out.

GARANT –

With RFID / Balluffchip bore. All shanks hard turned (for smooth running!). Clamping nut balanced (G 2.5 / 25,000 rpm).

Application:

For clamping tools with plain shank in collets to DIN 6388 - Form A and B.

Supplied with:

Clamping nut

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrench No. 308820; 308835, OZ collets No. 309540 – 309565, Hook spanner No. 628400.

Technical description

Suitable C-hook (pin) spanner No. 628400	58 / 62
Clamping range	2 - 25 mm
Spare clamping nut No. 309670	2 - 25
Overhang dimension A	70 mm
External Ø D	60 mm

Clamping $\varnothing D_1$	2-25 mm
Adapter	SK 40 A = 70
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Type of product	Collet chuck

Accessories

C-hook (pin) spanner with square pin for external nut \varnothing 58/62 mm	628400 58/62
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull stud sealed suitable for steep tapers 40	308635 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud Mazak, form A suitable for steep tapers 40M	308670 40M
Special pull stud with internal thread suitable for steep tapers 40	308740 40
OZ collet for chuck Nominal clamping $\varnothing d$ 6 mm	309550 6
OZ collet for chuck Nominal clamping $\varnothing d$ 18 mm	309550 18
OZ collet for chuck Nominal clamping $\varnothing d$ 12 mm	309550 12
OZ collet for chuck Nominal clamping $\varnothing d$ 10 mm	309550 10
OZ collet for chuck Nominal clamping $\varnothing d$ 25 mm	309550 25
Pull stud 90°sealed suitable for steep tapers 40	308795 40
OZ collet for chuck Nominal clamping $\varnothing d$ 24 mm	309550 24
OZ collet for chuck Nominal clamping $\varnothing d$ 23 mm	309550 23

Pull studForm A suitable for steep tapers 40	308600 40
OZ collet for chuck Nominal clamping Ø d 4 mm	309550 4
OZ collet for chuck Nominal clamping Ø d 5 mm	309550 5
OZ collet for chuck Nominal clamping Ø d 13 mm	309550 13
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
OZ collet for chuck Nominal clamping Ø d 19 mm	309550 19
OZ collet for chuck Nominal clamping Ø d 7 mm	309550 7
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
OZ collet for chuck Nominal clamping Ø d 15 mm	309550 15
OZ collet for chuck Nominal clamping Ø d 17 mm	309550 17
Pull studsealed suitable for steep tapers 40	308660 40
OZ collet for chuck Nominal clamping Ø d 11 mm	309550 11
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
OZ collet for chuck Nominal clamping Ø d 16 mm	309550 16
OZ collet for chuck Nominal clamping Ø d 14 mm	309550 14
OZ collet for chuck Nominal clamping Ø d 8 mm	309550 8
Pull stud 60°sealed suitable for steep tapers 40	308785 40
OZ collet for chuck Nominal clamping Ø d 21 mm	309550 21
OZ collet for chuck Nominal clamping Ø d 9 mm	309550 9

Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
OZ collet for chuck Nominal clamping Ø d 22 mm	309550 22
OZ collet for chuck Nominal clamping Ø d 20 mm	309550 20
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40