

**HOLEX®**
**Combination face mill adapter Form A, SK 50 A = 100, Spigot Ø d1: 22 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 300980 22     |
| GTIN         | 4045197145574 |
| Item class   | 32A           |

**Description**
**Version:**

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

**Application:**

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

**Supplied with:**

Drive key, face mill drive ring, and lock screw.

**Optional extras:**

Pull studs (PS) No. 308600; 308806, PS wrenches No. 308820; 308835, Toggle spanner No. 309840.

External Ø D: 40 mm

Milling mandrel length L<sub>3</sub> with drive ring: 19 mm

Milling mandrel length L<sub>4</sub>: 31 mm

Spare milling cutter lock screw 309860: 22

Spare face mill drive ring 309870: 22

suitable special toggle spanner 309840: 22

**Technical description**

|   |       |
|---|-------|
| Milling mandrel length L <sub>4</sub>                 | 31 mm |
| suitable special toggle spanner 309840                | 22    |
| Milling mandrel length L <sub>3</sub> with drive ring | 19 mm |
| Spigot Ø d <sub>1</sub>                               | 22 mm |

|  |                     |
|--|---------------------|
| Spare face mill drive ring 309870      | 22                  |
| Spare milling cutter lock screw 309860 | 22                  |
| External Ø D                           | 40 mm               |
| Adapter                                | SK 50 A = 100       |
| Norm                                   | DIN 6358            |
| Arbor standard                         | DIN 69871           |
| Arbor standard                         | ISO 7388-1          |
| Shape                                  | A                   |
| Balance quality G at rotational speed  | G 6.3 at 15,000 rpm |
| Concentricity                          | ≤ 6 µm              |
| Machining strategy                     | HPC                 |

## Accessories

|   |           |
|---|-----------|
| Pull stud 45° sealed suitable for steep tapers 50                             | 308760 50 |
| Pull stud stud sealed, form A suitable for steep tapers 50                    | 308610 50 |
| Pull stud 90° sealed suitable for steep tapers 50                             | 308790 50 |
| Pull stud sealed suitable for steep tapers 50                                 | 308660 50 |
| Toggle spanner for mandrel Ø 22 mm  | 309840 22 |
| Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK       | 308812 50 |
| Pull stud Form A suitable for steep tapers 50                                 | 308600 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308700 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308720 50 |
| Pull stud 60° sealed suitable for steep tapers 50                             | 308785 50 |
| Pull stud sealed, form B suitable for steep tapers 50                         | 308650 50 |
| Toggle spanner for mandrel Ø 50 mm  | 309840 50 |
|   | 308740 50 |

Special pull stud with internal thread suitable for steep tapers 50

|  |           |
|--|-----------|
| Milling cutter lock screw for mandrel Ø 50 mm                                | 309860 50 |
| Pull stud 45° sealed suitable for steep tapers 50                            | 308765 50 |
| Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 50 SK | 308820 50 |
| Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 50 SK  | 308830 50 |
| Face mill drive ring for mandrel Ø 22 mm                                     | 309870 22 |
| Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50             | 308615 50 |
| Pull stud Form B suitable for steep tapers 50                                | 308640 50 |
| Milling cutter lock screw for mandrel Ø 22 mm                                | 309860 22 |
| Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK    | 308810 50 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50                     | 308605 50 |
| Pull stud sealed, form B suitable for steep tapers 50                        | 308620 50 |
| Pull stud 90° sealed suitable for steep tapers 50                            | 308795 50 |