

HOLEX®
Combination face mill adapter Form A, SK 50 A = 100, Spigot Ø d1: 27 mm

Order data

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| Order number | 300980 27 |
| GTIN | 4045197145581 |
| Item class | 32A |

Description
Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

Application:

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600; 308806, PS wrenches No. 308820; 308835, Toggle spanner No. 309840.

External Ø D: 48 mm

Milling mandrel length L₃ with drive ring: 21 mm

Milling mandrel length L₄: 33 mm

Spare milling cutter lock screw 309860: 27

Spare face mill drive ring 309870: 27

suitable special toggle spanner 309840: 27

Technical description

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| suitable special toggle spanner 309840 | 27 |
| Spigot Ø d ₁ | 27 mm |
| Milling mandrel length L ₃ with drive ring | 21 mm |
| Milling mandrel length L ₄ | 33 mm |

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| Spare milling cutter lock screw 309860 | 27 |
| Spare face mill drive ring 309870 | 27 |
| External Ø D | 48 mm |
| Adapter | SK 50 A = 100 |
| Norm | DIN 6358 |
| Arbor standard | DIN 69871 |
| Arbor standard | ISO 7388-1 |
| Shape | A |
| Balance quality G at rotational speed | G 6.3 at 15,000 rpm |
| Concentricity | ≤ 6 µm |
| Machining strategy | HPC |

Accessories

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| Pull stud sealed, form B suitable for steep tapers 50 | 308650 50 |
| Pull stud Form A suitable for steep tapers 50 | 308600 50 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50 | 308605 50 |
| Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50 | 308615 50 |
| Pull stud 45° sealed suitable for steep tapers 50 | 308760 50 |
| Toggle spanner for mandrel Ø 50 mm | 309840 50 |
| Milling cutter lock screw for mandrel Ø 50 mm | 309860 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308720 50 |
| Pull stud stud sealed, form A suitable for steep tapers 50 | 308610 50 |
| Pull stud 90° sealed suitable for steep tapers 50 | 308790 50 |
| Pull stud 45° sealed suitable for steep tapers 50 | 308765 50 |
| Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK | 308810 50 |
| Toggle spanner for mandrel Ø 27 mm | 309840 27 |

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| Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 50 SK | 308820 50 |
| Milling cutter lock screw for mandrel Ø 27 mm | 309860 27 |
| Pull stud 90° sealed suitable for steep tapers 50 | 308795 50 |
| Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 50 SK | 308830 50 |
| Pull stud sealed suitable for steep tapers 50 | 308660 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308700 50 |
| Special pull stud with internal thread suitable for steep tapers 50 | 308740 50 |
| Pull stud Form B suitable for steep tapers 50 | 308640 50 |
| Pull stud sealed, form B suitable for steep tapers 50 | 308620 50 |
| Face mill drive ring for mandrel Ø 27 mm | 309870 27 |
| Torque insert for Pull studs to ISO 7388 suitable for steep tapers 50 SK | 308812 50 |
| Pull stud 60° sealed suitable for steep tapers 50 | 308785 50 |