

HOLEX®
Combination face mill adapter Form A, SK 50 A = 100, Spigot Ø d1: 32 mm

Order data

Order number	300980 32
GTIN	4045197145598
Item class	32A

Description
Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

Application:

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600; 308806, PS wrenches No. 308820; 308835, Toggle spanner No. 309840.

External Ø D: 58 mm

Milling mandrel length L₃ with drive ring: 24 mm

Milling mandrel length L₄: 38 mm

Spare milling cutter lock screw 309860: 32

Spare face mill drive ring 309870: 32

suitable special toggle spanner 309840: 32

Technical description

Milling mandrel length L ₃ with drive ring	24 mm
suitable special toggle spanner 309840	32
Spare face mill drive ring 309870	32
Spare milling cutter lock screw 309860	32

Milling mandrel length L_4	38 mm
Spigot $\varnothing d_1$	32 mm
External $\varnothing D$	58 mm
Adapter	SK 50 A = 100
Norm	DIN 6358
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC

Accessories

Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Milling cutter lock screw for mandrel $\varnothing 32$ mm	309860 32
Milling cutter lock screw for mandrel $\varnothing 50$ mm	309860 50
Face mill drive ring for mandrel $\varnothing 32$ mm	309870 32
Toggle spanner for mandrel $\varnothing 50$ mm	309840 50
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud Form A suitable for steep tapers 50	308600 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50

Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308820 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK	308812 50
Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 50 SK	308830 50
Pull stud Form B suitable for steep tapers 50	308640 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud sealed suitable for steep tapers 50	308660 50
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Toggle spanner for mandrel Ø 32 mm	309840 32