

**Garant**
**Combination face mill adapter Form ADB, SK 40 A = 200, Spigot Ø d1: 40mm**

**Order data**

Order number	300910 40
GTIN	4045197285331
Item class	31A

**Description**
**Version:**

Taper shank, spigot, and all contact surfaces are ground at the collar. With Balluff/RFID chip bore.  
**GARANT** –All shanks hard turned (for smooth cutting action!).

**Application:**

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

**Supplied with:**

Drive key, face mill drive ring, and lock screw.

**Optional extras:**

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

**Note:**

Internal cooling available only with suitable tightening screw No. 309861.

**Technical description**

Suitable toggle spanner No. 309840	40
Milling mandrel length L <sub>4</sub>	41 mm
Spigot Ø d <sub>1</sub>	40 mm
Overhang dimension A	200 mm
Spare drive ring No. 309870	40

Milling mandrel length L <sub>3</sub> with drive ring	27 mm
External Ø D	70 mm
Spare milling cutter lock screw No. 309860 / 309861	40
Clamping Ø D <sub>1</sub>	40 mm
Adapter	SK 40 A = 200
Standard	DIN 6358
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

## Accessories

Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studsealed suitable for steep tapers 40	308660 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull studForm A suitable for steep tapers 40	308600 40
	308806 40

Pull stud Hurco 90° with fitsealed suitable for steep tapers 40

Pull studForm B suitable for steep tapers 40

308640 40

Milling cutter lock screw for mandrel Ø 40 mm

309860 40

Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40

308820 40

Pull studsealed, form A suitable for steep tapers 40

308610 40

Face mill drive ring for mandrel Ø 40 mm

309870 40

Pull stud 90°sealed suitable for steep tapers 40

308790 40

Toggle spanner for mandrel Ø 40 mm

309840 40

Pull studsealed, form B suitable for steep tapers 40

308620 40

Pull stud 45°sealed suitable for steep tapers 40

308765 40

Pull studMori-Seiki, sealed, form A suitable for steep tapers 40

308630 40

Special pull stud with no internal threadsealed suitable for steep tapers 40

308700 40

Wrench for pull studsISO 7388 suitable for ISO taper size 40

308830 40

Special pull stud with internal thread suitable for steep tapers 40

308740 40

Pull stud, 18CrNiMo7Form A suitable for steep tapers 40

308605 40

Pull stud Hurco 45° with fitsealed suitable for steep tapers 40

308802 40