

**HOLEX®**
**Combination face mill adapter Form A, SK 50 A = 100, Spigot Ø d1: 40 mm**

**Order data**

Order number	300980 40
GTIN	4045197145604
Item class	32A

**Description**
**Version:**

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

**Application:**

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

**Supplied with:**

Drive key, face mill drive ring, and lock screw.

**Optional extras:**

Pull studs (PS) No. 308600; 308806, PS wrenches No. 308820; 308835, Toggle spanner No. 309840.

External Ø D: 70 mm

Milling mandrel length L<sub>3</sub> with drive ring: 27 mm

Milling mandrel length L<sub>4</sub>: 41 mm

Spare milling cutter lock screw 309860: 40

Spare face mill drive ring 309870: 40

suitable special toggle spanner 309840: 40

**Technical description**

Milling mandrel length L <sub>4</sub>	41 mm
Milling mandrel length L <sub>3</sub> with drive ring	27 mm
Spigot Ø d <sub>1</sub>	40 mm
suitable special toggle spanner 309840	40

Spare milling cutter lock screw 309860	40
Spare face mill drive ring 309870	40
External Ø D	70 mm
Adapter	SK 50 A = 100
Norm	DIN 6358
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC

## Accessories

Pull stud 60° sealed suitable for steep tapers 50	308785 50
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308820 50
Pull stud Form A suitable for steep tapers 50	308600 50
Toggle spanner for mandrel Ø 50 mm	309840 50
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Milling cutter lock screw for mandrel Ø 50 mm	309860 50
Pull stud sealed suitable for steep tapers 50	308660 50
Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK	308812 50
	308740 50

Special pull stud with internal thread suitable for steep tapers 50

Pull stud 90° sealed suitable for steep tapers 50	308790 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Face mill drive ring for mandrel Ø 40 mm	309870 40
Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 50 SK	308830 50
Pull stud Form B suitable for steep tapers 50	308640 50
Milling cutter lock screw for mandrel Ø 40 mm	309860 40
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Toggle spanner for mandrel Ø 40 mm	309840 40
Pull stud 45° sealed suitable for steep tapers 50	308760 50