

**HOLEX®**
**Combination face mill adapter Form A, SK 40 A = 100, Spigot Ø d1: 22 mm**

**Order data**

Order number	300880 22
GTIN	4045197145420
Item class	32A

**Description**
**Version:**

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

**Application:**

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

**Supplied with:**

Drive key, face mill drive ring, and lock screw.

**Optional extras:**

Pull studs (PS) No. 308600; 308806, PS wrenches No. 308820; 308835, Toggle spanner No. 309840.

External Ø D: 40 mm

Milling mandrel length L<sub>3</sub> with drive ring: 19 mm

Milling mandrel length L<sub>4</sub>: 31 mm

Spare milling cutter lock screw 309860: 22

Spare face mill drive ring 309870: 22

suitable special toggle spanner 309840: 22

**Technical description**

Milling mandrel length L <sub>4</sub>	31 mm
Milling mandrel length L <sub>3</sub> with drive ring	19 mm
suitable special toggle spanner 309840	22
Spare milling cutter lock screw 309860	22

Spigot Ø d <sub>1</sub>	22 mm
Spare face mill drive ring 309870	22
External Ø D	40 mm
Adapter	SK 40 A = 100
Norm	DIN 6358
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC

## Accessories

Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Face mill drive ring for mandrel Ø 22 mm	309870 22
Toggle spanner for mandrel Ø 22 mm	309840 22
Special pull stud with internal thread suitable for steep tapers 40	308740 40
	308615 40

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40

Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40

308801 40

Pull stud 90° sealed suitable for steep tapers 40

308790 40

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40

308630 40

Toggle spanner for mandrel Ø 40 mm

309840 40

Pull stud 60° sealed suitable for steep tapers 40

308785 40

Pull stud 45° sealed suitable for steep tapers 40

308760 40

Pull stud sealed suitable for steep tapers 40

308635 40

Face mill drive ring for mandrel Ø 40 mm

309870 40

Milling cutter lock screw for mandrel Ø 22 mm

309860 22

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40

308605 40

Pull stud 90° sealed suitable for steep tapers 40

308795 40

Pull stud Form A suitable for steep tapers 40

308600 40

Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 40 SK

308820 40

Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK

308810 40

Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK

308812 40

Pull stud Mazak sealed, form A suitable for steep tapers 40M

308670 40M

Pull stud sealed suitable for steep tapers 40

308660 40

Milling cutter lock screw for mandrel Ø 40 mm

309860 40

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40

308806 40

Pull stud Form B suitable for steep tapers 40

308640 40

Pull stud sealed, form B suitable for steep tapers 40

308620 40

Pull stud stud sealed, form A suitable for steep tapers 40

308610 40