

**Garant**
**Face mill arbor Form ADB with cooling channel bore, SK 40 medium, Spigot  $\varnothing$  d1: 32mm**

**Order data**

Order number	301025 32
GTIN	4045197646033
Item class	31A

**Description**
**Version:**

- Taper shank, spigot, and all contact surfaces are ground at the collar.
- Short series.
- Increased collar contact surface.
- With RFID/Balluffchip bore.
- With 4 cooling channel bores.
- All shanks hard turned (for smooth running!).

**Supplied with:**

Lock screw

**Optional extras:**

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840. Milling cutter lock screws No. 309860; 309861.

**Technical description**

Milling mandrel length $L_4$	24 mm
Spare milling cutter lock screw No. 309860 / 309861	32
Spigot $\varnothing$ d <sub>1</sub>	32 mm
Overhang dimension A	70 mm
Suitable toggle spanner No. 309840	32

External Ø D	78 mm
Clamping Ø D <sub>1</sub>	32 mm
Adapter	SK 40 medium
Standard	DIN 6357
Arbor standard	ISO 7388-1
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

## Accessories

Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
Pull studForm A suitable for steep tapers 40	308600 40
Pull studsealed suitable for steep tapers 40	308660 40
Toggle spanner for mandrel Ø 40 mm	309840 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
Toggle spanner for mandrel Ø 32 mm	309840 32
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Milling cutter lock screw for mandrel Ø 40 mm	309860 40

Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Milling cutter lock screw for mandrel Ø 32 mm	309860 32
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull studForm B suitable for steep tapers 40	308640 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40