

HOLEX®
Combination face mill adapter Form A, SK 40 A = 100, Spigot Ø d1: 27 mm

Order data

Order number	300880 27
GTIN	4045197145437
Item class	32A

Description
Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

Application:

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600; 308806, PS wrenches No. 308820; 308835, Toggle spanner No. 309840.

External Ø D: 48 mm

Milling mandrel length L₃ with drive ring: 21 mm

Milling mandrel length L₄: 33 mm

Spare milling cutter lock screw 309860: 27

Spare face mill drive ring 309870: 27

suitable special toggle spanner 309840: 27

Technical description

Spare milling cutter lock screw 309860	27
Milling mandrel length L ₃ with drive ring	21 mm
Spare face mill drive ring 309870	27
Milling mandrel length L ₄	33 mm

suitable special toggle spanner 309840	27
Spigot Ø d ₁	27 mm
External Ø D	48 mm
Adapter	SK 40 A = 100
Norm	DIN 6358
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC

Accessories

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Toggle spanner for mandrel Ø 27 mm	309840 27
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud Form A suitable for steep tapers 40	308600 40
Toggle spanner for mandrel Ø 40 mm	309840 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Milling cutter lock screw for mandrel Ø 27 mm	309860 27
Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308820 40
Pull stud sealed suitable for steep tapers 40	308660 40
	308700 40

Special pull stud with no internal thread sealed suitable for steep tapers 40

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
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Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
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Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
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Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
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Milling cutter lock screw for mandrel Ø 40 mm	309860 40
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Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
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Pull stud 45° sealed suitable for steep tapers 40	308765 40
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Pull stud 45° sealed suitable for steep tapers 40	308760 40
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Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
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Pull stud sealed suitable for steep tapers 40	308635 40
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Pull stud 90° sealed suitable for steep tapers 40	308795 40
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Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 40 SK	308830 40
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Face mill drive ring for mandrel Ø 40 mm	309870 40
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Special pull stud with internal thread suitable for steep tapers 40	308740 40
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Pull stud sealed, form B suitable for steep tapers 40	308650 40
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Pull stud Form B suitable for steep tapers 40	308640 40
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Face mill drive ring for mandrel Ø 27 mm	309870 27
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Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
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Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
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Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
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