

**Garant**

**Face mill arbor Form ADB with cooling channel bores, SK 50 A = 100, Spigot Ø d1: 32mm**


**Order data**

Order number	301130 32
GTIN	4045197285805
Item class	31A

**Description**
**Version:**

- From clamping Ø 40 with 4 tapped holes for face mills to DIN 2079.
- Taper shank, spigot, and all contact surfaces ground at the collar.
- Short series.
- Increased collar contact surface.
- With Balluffchip bore.
- With 4 cooling channel bores.
- All shanks hard turned (for smooth running!).

**Supplied with:**

Lock screw

**Optional extras:**

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840. Milling cutter lock screws No. 309860; 309861.

External Ø D: 78 mm

Milling mandrel length L<sub>4</sub>: 24 mm

Spare milling cutter lock screw No. 309860 / 309861: 32

Suitable toggle spanner No. 309840: 32

**Technical description**

Spare milling cutter lock screw No. 309860 / 309861	32
Milling mandrel length L <sub>4</sub>	24 mm

Suitable toggle spanner No. 309840	32
Spigot Ø d <sub>1</sub>	32 mm
External Ø D	78 mm
Adapter	SK 50 A = 100
Standard	DIN 6357
Arbor standard	ISO 7388-1
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

## Accessories

Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
Wrench for pull studs ISO 7388 suitable for ISO taper size 50	308830 50
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Pull stud sealed suitable for steep tapers 50	308660 50

Pull stud 45° sealed suitable for steep tapers 50	308765 50
Toggle spanner for mandrel Ø 32 mm	309840 32
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Pull stud Form A suitable for steep tapers 50	308600 50
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Milling cutter lock screw for mandrel Ø 32 mm	309860 32
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Milling cutter lock screw for mandrel Ø 50 mm	309860 50
Pull stud Form B suitable for steep tapers 50	308640 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
Toggle spanner for mandrel Ø 50 mm	309840 50