

HOLEX®
Milling head arbor Form A, SK 50 short, Spigot Ø d1: 22 mm

Order data

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| Order number | 301100 22 |
| GTIN | 4045197145796 |
| Item class | 32A |

Description
Version:

- From clamping Ø 40 with 4 tapped holes for face mills to DIN 2079.
- Taper shank, spigot, and all contact surfaces ground at the collar.
- Short series.
- Increased collar contact surface.
- With Balluffchip bore.

Supplied with:

Lock screw

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

Overhang dimension A: 35 mm

External Ø D: 48 mm

 Milling mandrel length L₄: 19 mm

Spare milling cutter lock screw 309860: 22

suitable special toggle spanner 309840: 22

Technical description

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| Spigot Ø d ₁ | 22 mm |
| Milling mandrel length L ₄ | 19 mm |
| Overhang dimension A | 35 mm |
| suitable special toggle spanner 309840 | 22 |

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| Spare milling cutter lock screw 309860 | 22 |
| External Ø D | 48 mm |
| Adapter | SK 50 short |
| Norm | DIN 6357 |
| Arbor standard | DIN 69871 |
| Arbor standard | ISO 7388-1 |
| Shape | A |
| Balance quality G at rotational speed | G 6.3 at 15,000 rpm |
| Concentricity | ≤ 6 µm |
| Machining strategy | HPC |

Accessories

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| Pull stud wrench for Pull studs to ISO 7388 suitable for steep tapers 50 SK | 308830 50 |
| Pull stud 60° sealed suitable for steep tapers 50 | 308785 50 |
| Pull stud sealed, form B suitable for steep tapers 50 | 308650 50 |
| Pull stud wrench for Pull studs to DIN 69872 suitable for steep tapers 50 SK | 308820 50 |
| Pull stud sealed suitable for steep tapers 50 | 308660 50 |
| Pull stud 45° sealed suitable for steep tapers 50 | 308760 50 |
| Toggle spanner for mandrel Ø 50 mm | 309840 50 |
| Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK | 308810 50 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50 | 308605 50 |
| Pull stud 90° sealed suitable for steep tapers 50 | 308790 50 |
| Special pull stud with internal thread suitable for steep tapers 50 | 308740 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308720 50 |

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| Pull stud sealed, form A suitable for steep tapers 50 | 308610 50 |
| Milling cutter lock screw for mandrel Ø 22 mm | 309860 22 |
| Torque insert for Pull studs to SO 7388 suitable for steep tapers 50 SK | 308812 50 |
| Pull stud 45° sealed suitable for steep tapers 50 | 308765 50 |
| Pull stud 90° sealed suitable for steep tapers 50 | 308795 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308700 50 |
| Milling cutter lock screw for mandrel Ø 50 mm | 309860 50 |
| Toggle spanner for mandrel Ø 22 mm | 309840 22 |
| Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50 | 308615 50 |
| Pull stud Form B suitable for steep tapers 50 | 308640 50 |
| Pull stud sealed, form B suitable for steep tapers 50 | 308620 50 |
| Pull stud Form A suitable for steep tapers 50 | 308600 50 |