

**Garant****Parting-off insert neutral, HB7130, Groove width w: 2,2mm****Order data**

Order number	273115 2,2
GTIN	4045197600806
Item class	21J

**Description****Application:**

For parting-off tools No. 273551 – 273558.

**Technical description**

Groove width w	2.2 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.07 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	M
Cutting conditions	continuous
Grade	HB7130
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	110 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	90 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	40 m/min	S
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		