

Garant
Parting-off insert neutral, HB7130, Groove width w: 3,1mm

Order data

Order number	273115 3,1
GTIN	4045197600813
Item class	21J

Description
Application:

For parting-off tools No. 273551 – 273558.

Technical description

Groove width w	3.1 mm
Feed f in steel < 900 N/mm ²	0.1 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	M
Cutting conditions	continuous
Grade	HB7130
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	110 m/min	M
INOX > 900 N/mm ²	suitable	90 m/min	M
Ti > 850 N/mm ²	suitable	40 m/min	S
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		