

Garant
Parting-off insert right-hand, HB7035, Groove width w: 2,2mm

Order data

Order number	273150 2,2
GTIN	4045197143235
Item class	21J

Description
Application:

For parting-off tools No. 273551 – 273558.

Corner radius: 0.2 mm

Feed f in steel < 900 N/mm²: 0.07 mm/rev.

Technical description

Groove width w	2.2 mm
Feed f in steel < 900 N/mm ²	0.07 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	P
Cutting conditions	heavily interrupted
Grade	HB7035
Number of changes/inserts	1
Indexable insert profile	right-hand

Type of product

Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	140 m/min	P
Steel < 750 N/mm ²	suitable	120 m/min	P
Steel < 900 N/mm ²	suitable	100 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable	50 m/min	P
GG(G)	suitable only under restricted conditions	80 m/min	K
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		