

Garant
Parting-off insert neutral, HU7310, Groove width w: 2,2mm

Order data

Order number	273310 2,2
GTIN	4045197600837
Item class	21J

Description
Application:

For parting-off tools No. 273551 – 273558.

Technical description

Groove width w	2.2 mm
Feed f	0.07 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Coating	uncoated
Main application	N
Cutting conditions	continuous
Grade	HU7310
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	300 m/min	N
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable	230 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		