

Garant**Parting-off insert right-hand, CU7033, Groove width w: 3,1mm****Order data**

Order number	273350 3,1
GTIN	4045197143433
Item class	21J

Description**Application:**

For parting-off tools No. 273551 – 273558.

Technical description

Groove width w	3.1 mm
Feed f in steel < 900 N/mm ²	0.1 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Coating	uncoated
Main application	P
Cutting conditions	continuous
Type	CU7033
Number of changes/inserts	1
Indexable insert profile	right-hand

Type of product

Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	120 m/min	P
Steel < 750 N/mm ²	suitable	120 m/min	P
Steel < 900 N/mm ²	suitable	100 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	40 m/min	P
continuous	suitable		
dry	suitable		