

**VBGW 160408, KBN25M, Type: ME****Order data**

Order number	265744 ME
GTIN	4960664529773
Item class	25H

Description**Version:**

MEGACOAT coated CBN inserts. MultiEdge; 2 cutting edges per insert.

Technical description

Feed f	0.08 - 0.15 mm/rev.
Corner radius	0.8 mm
Cutting conditions	continuous
Cutting speed v_c main application	120 - 200 m/min
Cutting edge version	ME
Cutting depth a_p	0.05 - 0.5 mm
Grade	KBN25M
Finishing/roughing assignment	Finishing
Tool material	CBN

ISO code indexable insert	VBGW 160408
Number of changes/inserts	2
Product name attribute	KBN25M
Type of product	Indexable insert for turning

User data

	Suitability	V _c	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable only under restricted conditions		
irregular	suitable		
interrupted	suitable only under restricted conditions		
dry	suitable		