

**Garant****Grooving insert Full radius, PCD, Groove width w: 5mm****Order data**

Order number	273749 5
GTIN	4045197643650
Item class	21L

**Description****Version:**

**With laser-profiled chipbreaker** for optimum chip formation.

**Technical description**

Tolerance groove width w	$\pm 0.03$ mm
Groove width w	5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	PCD
Main application	N
Cutting conditions	continuous
Grade	PCD
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	650 m/min	N
Aluminium (short chipping)	suitable	650 m/min	N
Alu > 10% Si	suitable	650 m/min	N
CuZn	suitable	550 m/min	N
Graphite, GRP, CRP	suitable	400 m/min	N
continuous	suitable		
wet maximum	suitable		
dry	suitable		