

**Garant**
**Grooving toolholder, right-hand, Shank / groove width w: 16/2mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273750 16/2   |
| GTIN         | 4045197484413 |
| Item class   | 21W           |

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

**Technical description**

|                           |                       |
|---------------------------|-----------------------|
| Grooving depth $t_{\max}$ | 6 mm                  |
| Functional width $L_4$    | 16 mm                 |
| Groove width w            | 2 mm                  |
| Screw                     | 279815 5 (TX25; 6 Nm) |
| Head length $L_1$         | 30 mm                 |
| Overall length L          | 100 mm                |
| Shank width b             | 16 mm                 |
| Application type          | right-hand            |
| Through-coolant           | no                    |
| axial grooving possible   | yes                   |
| Type of product           | Boring bar            |

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## Accessories

|   |             |
|---|-------------|
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25                             | 674248 TX25 |
| 8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm                  | 659874 50   |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| Clamping screw Type 5   | 279815 5    |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659957 1600 |