

Garant**Grooving insert straight cutting edge, CBN825, Groove width w: 2mm****Order data**

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|--------------|---------------|
| Order number | 273740 2 |
| GTIN | 4045197542465 |
| Item class | 21H |

Technical description

| | |
|-------------------------------|------------------------------------|
| Tolerance groove width w | ±0.03 mm |
| Groove width w | 2 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | CBN |
| Main application | H |
| Cutting conditions | continuous |
| Grade | CBN825 |
| Corner radius R | 0.2 mm |
| Number of changes/inserts | 1 |
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |

User data

| | Suitability | V_c | ISO code |
|----------------|--|----------------------|-----------------|
| Steel < 55 HRC | suitable | 100 m/min | H |
| Steel < 60 HRC | suitable | 100 m/min | H |
| Steel < 67 HRC | suitable | 100 m/min | H |
| continuous | suitable | | |
| irregular | suitable only under restricted conditions | | |
| dry | suitable | | |