

**Garant****Grooving insert straight cutting edge, CBN825, Groove width w: 3mm****Order data**

Order number	273740 3
GTIN	4045197498809
Item class	21H

**Technical description**

Groove width w	3 mm
Tolerance groove width w	±0.03 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	CBN
Main application	H
Cutting conditions	continuous
Grade	CBN825
Corner radius R	0.2 mm
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 55 HRC	suitable	100 m/min	H
Steel < 60 HRC	suitable	100 m/min	H
Steel < 67 HRC	suitable	100 m/min	H
continuous	suitable		
irregular	suitable only under restricted conditions		
dry	suitable		