

**Garant**
**Grooving toolholder, right-hand, Shank / groove width w: 25/3mm**

**Order data**

Order number	273750 25/3
GTIN	4045197484512
Item class	21W

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

**Technical description**

Groove width w	3 mm
Functional width $L_4$	26.5 mm
Screw	279815 6 (TX25; 6 Nm)
Head length $L_1$	33 mm
Grooving depth $t_{\max}$	9 mm
Overall length L	150 mm
Shank width b	25 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

## Accessories

8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Clamping screw Type 6	279815 6
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600