

Garant

Grooving toolholder, right-hand, Shank / groove width w: 20/2mm



Order data

| | |
|--------------|---------------|
| Order number | 273750 20/2 |
| GTIN | 4045197484420 |
| Item class | 21W |

Description

Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

| | |
|---------------------------|-----------------------|
| Grooving depth t_{\max} | 6 mm |
| Groove width w | 2 mm |
| Functional width L_4 | 21.5 mm |
| Screw | 279815 6 (TX25; 6 Nm) |
| Head length L_1 | 33 mm |
| Overall length L | 125 mm |
| Shank width b | 20 mm |
| Application type | right-hand |
| Through-coolant | no |
| axial grooving possible | yes |
| Type of product | Boring bar |

Accessories

| | |
|--|-------------|
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25 | 674248 TX25 |
| Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| Clamping screw Type 6 | 279815 6 |
| 8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm | 659874 50 |
| Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm | 659957 1600 |