

Garant
Grooving toolholder, right-hand, Shank / groove width w: 25/6mm

Order data

Order number	273750 25/6
GTIN	4045197484598
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Groove width w	6 mm
Screw	279815 7 (TX30; 8 Nm)
Functional width L_4	26.5 mm
Grooving depth t_{\max}	18 mm
Head length L_1	39 mm
Overall length L	150 mm
Shank width b	25 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Clamping screw Type 7	279815 7
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX30	674248 TX30
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600