

**Garant**
**Grooving toolholder, left-hand, Shank / groove width w: 16/3mm**

**Order data**

Order number	273751 16/3
GTIN	4045197484161
Item class	21W

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

**Technical description**

Screw	279815 5 (TX25; 6 Nm)
Groove width w	3 mm
Head length $L_1$	30 mm
Grooving depth $t_{\text{max}}$	9 mm
Functional width $L_4$	16 mm
Overall length L	100 mm
Shank width b	16 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

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## Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm

659874 50

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659906 1600

Clamping screw Type 5

279815 5

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25

674248 TX25

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659957 1600