

**Garant**
**Grooving toolholder, right-hand, Shank / groove width w: 12/4mm**

**Order data**

Order number	273750 12/4
GTIN	4045197484529
Item class	21W

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

**Technical description**

Head length $L_1$	35 mm
Grooving depth $t_{\text{max}}$	12 mm
Screw	279815 4 (TX15; 3.5 Nm)
Groove width w	4 mm
Functional width $L_4$	12 mm
Overall length L	150 mm
Shank width b	12 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

---

## Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 4	279815 4
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500