

Garant

Grooving toolholder, right-hand, Shank / groove width w: 16/4mm



Order data

Order number	273750 16/4
GTIN	4045197484536
Item class	21W

Description

Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Groove width w	4 mm
Grooving depth t_{\max}	12 mm
Head length L_1	35 mm
Screw	279815 5 (TX25; 6 Nm)
Functional width L_4	16 mm
Overall length L	100 mm
Shank width b	16 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 5	279815 5
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600