

Garant**Grooving toolholder, left-hand, Shank / groove width w: 20/6mm****Order data**

Order number	273751 20/6
GTIN	4045197484758
Item class	21W

Description**Version:**

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Screw	279815 7 (TX30; 8 Nm)
Functional width L_4	21.5 mm
Head length L_1	40 mm
Groove width w	6 mm
Grooving depth t_{\max}	18 mm
Overall length L	125 mm
Shank width b	20 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 7	279815 7
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX30	674248 TX30
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600