



## Shrink-fit chuck, SK 40 short, Clamping range $\varnothing$ D1: 4mm



### Order data

Order number	302251 4
GTIN	2050001689535
Item class	33W

### Description

#### Version:

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID / Balluffchip bore.**

Glass bead blasted.

#### Application:

For clamping tools with parallel shank to h6 tolerance.  
Suitable for inductive, contact, and hot-air shrink units.

#### Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

### Technical description

$\varnothing$ D <sub>2</sub>	15 mm
Overhang dimension A	80 mm
Clamping $\varnothing$ D <sub>1</sub>	4 mm
External $\varnothing$ D	22 mm
Adapter	SK 40 short
Arbor standard	ISO 7388-1

Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull studsealed suitable for steep tapers 40	308635 40
Cooling unit Type CU1	354215 CU1
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studForm A suitable for steep tapers 40	308600 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Shrink-fit unit Type SU1	354210 SU1
Pull studsealed, form B suitable for steep tapers 40	308650 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 16/4 mm	302410 16/4
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 12/4 mm	302410 12/4
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
	308801 40

Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40

Pull studForm B suitable for steep tapers 40	308640 40
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Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
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Pull stud 45°sealed suitable for steep tapers 40	308760 40
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Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
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Pull studMazak, form A suitable for steep tapers 40M	308670 40M
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Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
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Basic tool mountingfor SK for SK taper shank 40	354225 40
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Pull studsealed, form A suitable for steep tapers 40	308610 40
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Pull stud 90°sealed suitable for steep tapers 40	308795 40
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Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
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Pull studsealed, form B suitable for steep tapers 40	308620 40
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Pull studsealed suitable for steep tapers 40	308660 40
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Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
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