

**Garant**
**Shrink-fit chuck, SK 40 short, Clamping range  $\varnothing$  D1: 6 mm**

**Order data**

Order number	302235 6
GTIN	4045197288295
Item class	31A

**Description**
**Version:**

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With Balluffchip bore.**

**Application:**

For clamping tools with parallel shank to h6 tolerance.  
Suitable for inductive, contact, and hot-air shrink units.

**Optional extras:**

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Machining strategy: HPC

Clamping  $\varnothing$  D<sub>1</sub>: 6 mm

Overhang dimension A: 80 mm

External  $\varnothing$  D: 27 mm

$\varnothing$  D<sub>2</sub>: 21 mm

**Technical description**

Overhang dimension A	80 mm
$\varnothing$ D <sub>2</sub>	21 mm
Clamping $\varnothing$ D <sub>1</sub>	6 mm

External Ø D	27 mm
Adapter	SK 40 short
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Cooling unit Type CU1	354215 CU1
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Screening plate for coilSU1 for clamping Ø 6-12 mm	354240 6-12
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Shrink-fit chuck extension 4.5°with length adjustment screw Ø d / Ø D1 16/6 mm	302412 16/6
Basic tool mountingfor SK for SK taper shank 40	354225 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 20/6 mm	302410 20/6
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
	302412 20/6

Shrink-fit chuck extension 4.5° with length adjustment  
screw Ø d / Ø D1 20/6 mm

Special pull stud with no internal threadsealed suitable for steep tapers 40	308720 40
Pull studsealed suitable for steep tapers 40	308660 40
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 20/6 mm	302416 20/6
Cooling adapter short 4.5° for clamping Ø 6-9 mm	354235 6-9
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull studForm A suitable for steep tapers 40	308600 40
Shrink-fit chuck extension 4.5° without length adjustment screw, with through coolant holes Ø d / Ø D1 20/6 mm	302414 20/6
Pull studForm B suitable for steep tapers 40	308640 40
Pull studsealed suitable for steep tapers 40	308635 40
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 16/6 mm	302410 16/6
Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
Cooling adapter long 4.5° for clamping Ø 6-9 mm	354236 6-9
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull stud Hurco 45° with bore and fitsealed suitable for steep tapers 40	308801 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Shrink-fit unit Type SU1	354210 SU1
Pull stud 45°sealed suitable for steep tapers 40	308760 40
	308806 40

Pull stud Hurco 90° with fitsealed suitable for steep tapers  
40

Pull studstud sealed, form A suitable for steep tapers 40

308610 40

Pull studsealed, form B suitable for steep tapers 40

308650 40

Shrink fit chuck extension 3°, vibration-damped  $\varnothing d / \varnothing D1$   
20/6 mm

302415 20/6