

Garant
Grooving toolholder, left-hand, Shank / groove width w: 32/3mm

Order data

Order number	273751 32/3
GTIN	4045197531544
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Functional width L_4	26.5 mm
Groove width w	3 mm
Screw	279815 6 (TX25; 6 Nm)
Head length L_1	33 mm
Grooving depth t_{\max}	9 mm
Overall length L	170 mm
Shank width b	32 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Clamping screw Type 6	279815 6
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600