

Garant
Grooving toolholder, left-hand, Shank / groove width w: 20/2mm

Order data

Order number	273751 20/2
GTIN	4045197484628
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Grooving depth t_{\max}	6 mm
Functional width L_4	21.5 mm
Head length L_1	33 mm
Groove width w	2 mm
Screw	279815 6 (TX25; 6 Nm)
Overall length L	125 mm
Shank width b	20 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm

659874 50

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659906 1600

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25

674248 TX25

Clamping screw Type 6

279815 6

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659957 1600