

Garant
Grooving toolholder, left-hand, Shank / groove width w: 32/6mm

Order data

Order number	273751 32/6
GTIN	4045197531575
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Screw	279815 7 (TX30; 8 Nm)
Grooving depth t_{\max}	18 mm
Functional width L_4	26.5 mm
Head length L_1	39 mm
Groove width w	6 mm
Overall length L	170 mm
Shank width b	32 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm

659874 50

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659906 1600

Clamping screw Type 7

279815 7

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX30

674248 TX30

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659957 1600