

Garant**Grooving toolholder, left-hand, Shank / groove width w: 25/2mm****Order data**

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|--------------|---------------|
| Order number | 273751 25/2 |
| GTIN | 4045197484635 |
| Item class | 21W |

Description**Version:**

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

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|---------------------------|-----------------------|
| Groove width w | 2 mm |
| Functional width L_4 | 26.5 mm |
| Head length L_1 | 33 mm |
| Screw | 279815 6 (TX25; 6 Nm) |
| Grooving depth t_{\max} | 6 mm |
| Overall length L | 150 mm |
| Shank width b | 25 mm |
| Application type | left-hand |
| Through-coolant | no |
| axial grooving possible | yes |
| Type of product | Boring bar |

Accessories

| | |
|---|-------------|
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| 8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm | 659874 50 |
| Clamping screw Type 6 | 279815 6 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25 | 674248 TX25 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659957 1600 |