

Garant**Grooving toolholder, left-hand, Shank / groove width w: 12/4mm****Order data**

Order number	273751 12/4
GTIN	4045197484192
Item class	21W

Description**Version:**

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Head length L_1	35 mm
Screw	279815 4 (TX15; 3.5 Nm)
Grooving depth t_{\max}	12 mm
Groove width w	4 mm
Functional width L_4	12 mm
Overall length L	150 mm
Shank width b	12 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 4	279815 4
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500