

Garant
Grooving toolholder, right-hand, Shank / groove width w: 16/3mm

Order data

Order number	273750 16/3
GTIN	4045197484499
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Grooving depth t_{\max}	9 mm
Groove width w	3 mm
Head length L_1	30 mm
Screw	279815 5 (TX25; 6 Nm)
Functional width L_4	16 mm
Overall length L	100 mm
Shank width b	16 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 5	279815 5
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600